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FIG. 1

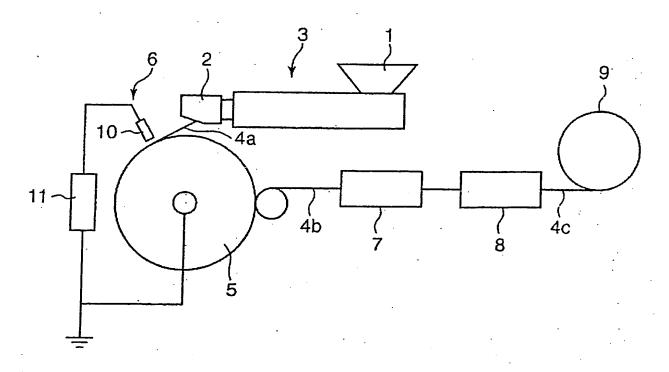
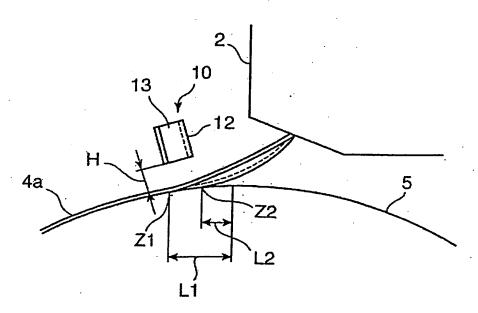


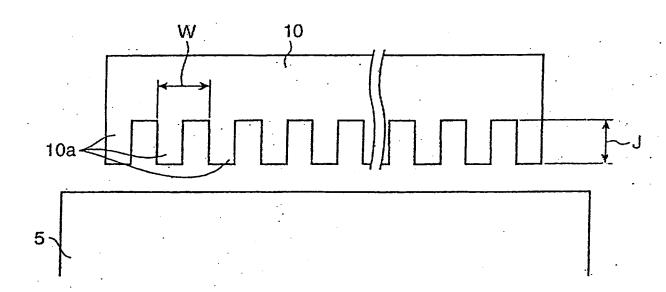
FIG. 2



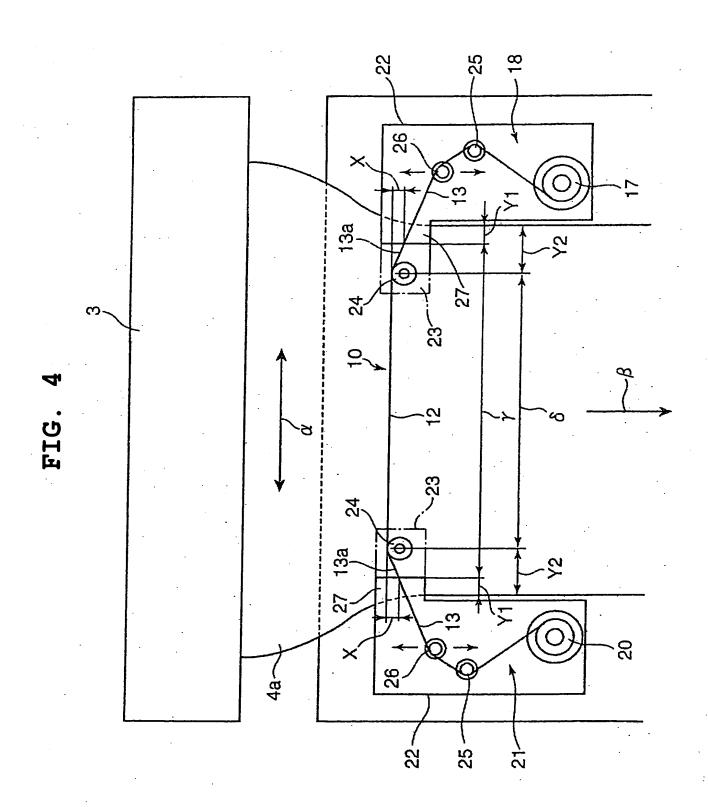
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FIG.

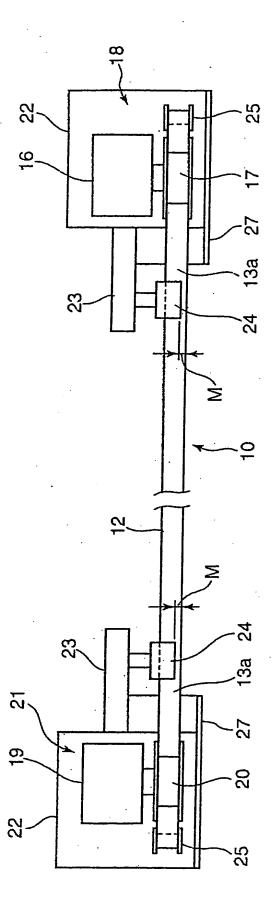


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FIG. 6

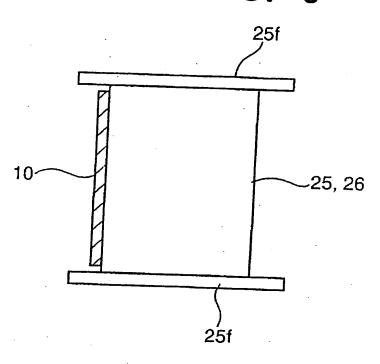
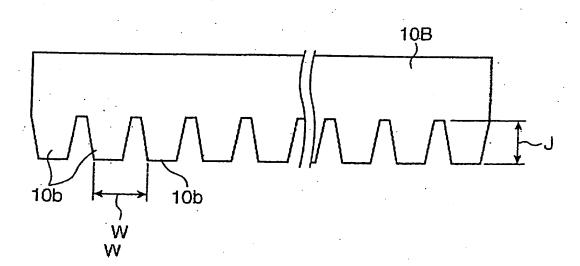


FIG.



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FIG. 8

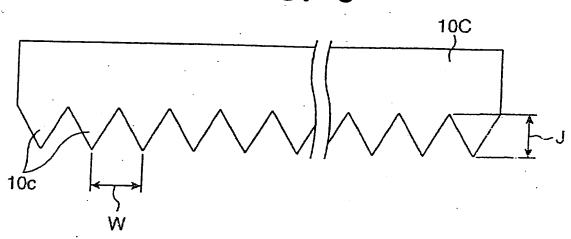
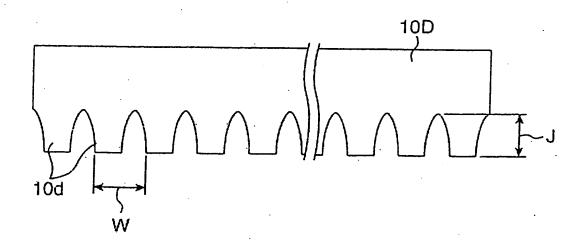


FIG.



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Manufacturing Method

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FIG. 10

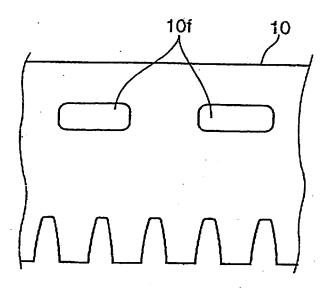
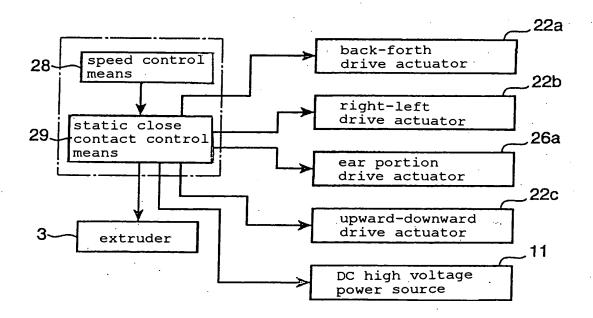


FIG. 11



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FIG. 12

